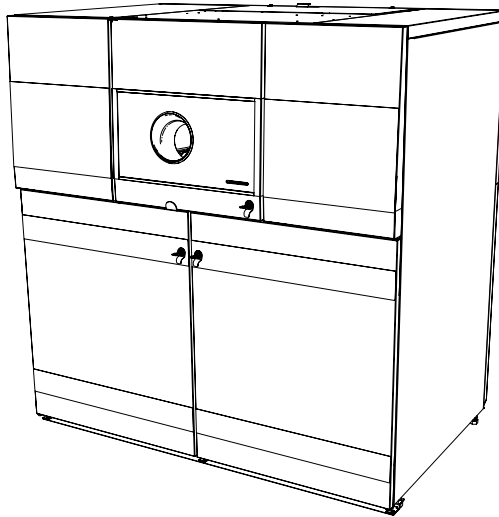


Disassembly Instructions, T-70 Dual Plus

Rev. Date: 2017-12-14 – SPID: 2910/0.5 (-) – Disassembly Instructions, T-70 Dual Plus – Basic

90370002-T-70 Dual US

Notice	- There are variants of this module, causing minor individual weight differences. - Parts containing plastic and steel should be separated. - Printed circuit boards should be separated from steel.	
Suggested Tools	- Socket wrenches 10, 13 and 17 mm - Torx screwdrivers T20, T25 and T30 - Hex key 4 mm - Cross head screwdrivers Poz #1 and #2 - Cutting pliers, medium	
Part number	90370002	Name T-70 Dual US



Material type and weight	Steel and Iron	349 Kg.	Plastics	10 Kg.	Other	Kg.
	Aluminum	3,5 Kg.	Rubber	0,5 Kg.	Other	Kg.
	EEE parts	32 Kg.	Other	Kg.	Other	Kg.

Dismantling procedure 70370202 Manual Service T-70

Suggested dismantling procedure		
Step	Part	Material
1	Remove all covers and doors	Steel
2	Remove internal Baseunit components: Infeed, Infeed docking, Reflector arch, Paper holder, Printer, Camera unit, Power Box.	Steel, EEE part, Plastic, Cable (EEE)
3	Remove conveyors, sorter and crushers	Steel, EEE parts (motors, cables)
4	Remove cables	Cable (EEE)
5	Dismantle framework	Steel
6	Dismantle assembled units: - One Ring - Power Box - MMI unit - Infeed Docking - Infeed - Sorter - Crushers, remove motors - Conveyor Sorter - Conveyor Side Dual	Steel, Alu, EEE part, Plastic, PCB, Cable (EEE), Motor